

## Inovance H3U Series

Website: <http://www.inovance.cn/>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	Inovance H3U Series		
<b>PLC I/F</b>	RS485 4W		
<b>Baud rate</b>	9600	9600~19200	
<b>Data bits</b>	7	7 or 8	
<b>Parity</b>	Even	Even, Odd, None	
<b>Stop bits</b>	1	1 or 2	
<b>PLC sta. no.</b>	0		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	OOO	0 ~ 377	
B	Y	OOO	0 ~ 377	
B	M	DDDD	0 ~ 7999	
B	M8000	DDDD	8000 ~ 8511	
B	C_Bit	DDD	0 ~ 255	
B	T_Bit	DDD	0 ~ 511	
B	S	DDDD	0 ~ 4095	
B	SM	DDDD	0 ~ 1023	
W	C	DDD	0 ~ 199	
DW	C_Double	DDD	200 ~ 255	
W	T	DDD	0 ~ 511	
W	D	DDDD	0 ~ 7999	
W	D8000	DDDD	8000 ~ 8511	
W	SD	DDDD	0 ~ 1023	
W	R	DDDDD	0 ~ 32767	

Note: ddd: Decimal, hhh: Hexadecimal, ooo: Octal.

## Wiring Diagram:

### RS-485 4W

The serial port pin assignments may vary between HMI models, please click the following link for more information.

**The following is the view from the soldering point of a connector.**

